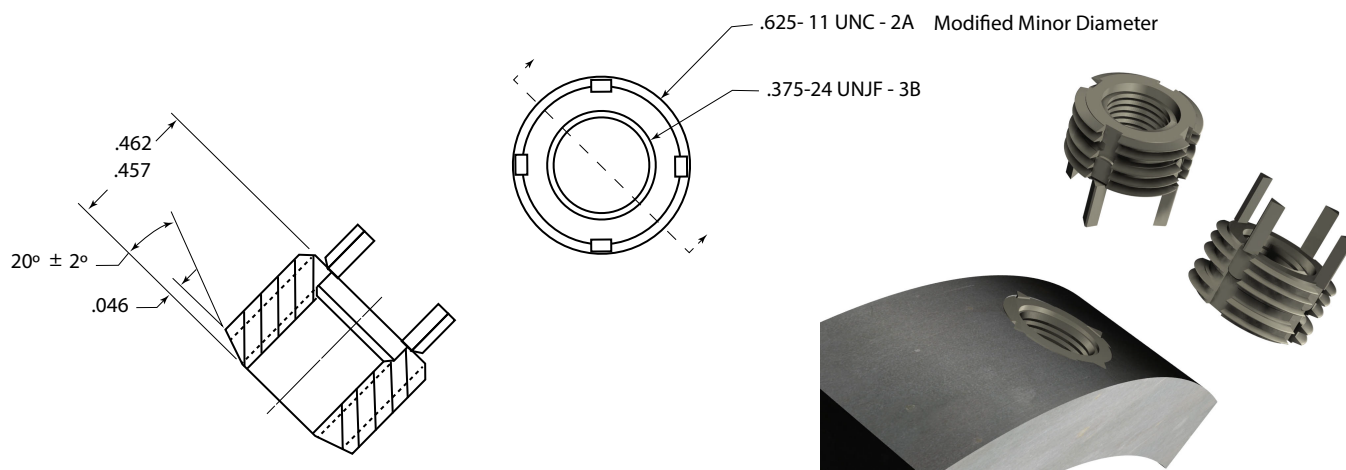




INSERT, EXTRA HEAVY DUTY



NOTES:

1. Material: Stud - Steel, Corrosion-Resistant, Type A286 (UNS S66286) in accordance with AMS5731 or AMS5737
2. Material: Key - Steel, Corrosion-Resistant. Type 302 Chemical Composition of ASTM A580/A580M
3. Surface Treatment: Passivate per AMS2700 Method 1, Type 8, Class 2. Remove grease, foreign materials, and scale with pretreatment process per ASTM A380.
4. Heat Treatment: 140,000 psi Ft_u minimum.
5. Keys: 4 locking keys spaced 90° apart.
6. For dimensions and tolerances not shown see MS51832CA204

CAGE CODE 63EM5	DWG NO. RA2019 REV: NC SHEET 1 OF 1	Drawn by: R.S.	Date: 10/24/2018
		Approved by: 	Date: 10/24/2018